

## Novichem Co.

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## DUNAPROL OP-422 Spin Finish Oil

### DESCRIPTION

**Dunaprol OP-422** is a high active spin finish oil based on lubricants, nonionic emulsifiers and antistatic additives, used for polypropylene fibres which need high fibre cohesion for subsequent processing, crunchy handle.

### TECHNICAL SPECIFICATIONS

Chemical character	: Fatty acid polyglycol ester
Appearance	: Yellowish viscose liquid
Ionic character pH	: Nonionic
(1:10 Solution)	: $8 \pm 1$
Packing	: 200 kg drums or IBC tanks

### APPLICATIONS

**Dunaprol OP-422** is used as a spin finish for PP-fibres, that need high fibre cohesion for subsequent processing, crunchy handle.

Recommended dosages:

Recommended application rate	: 0.6 – 0.8 % active matter of <b>Dunaprol OP-422</b>
Concentration of dilution at spinning	: 5 - 10 % depending on titre of fibre
Concentration of dilution before crimper	: 2 % active matter

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